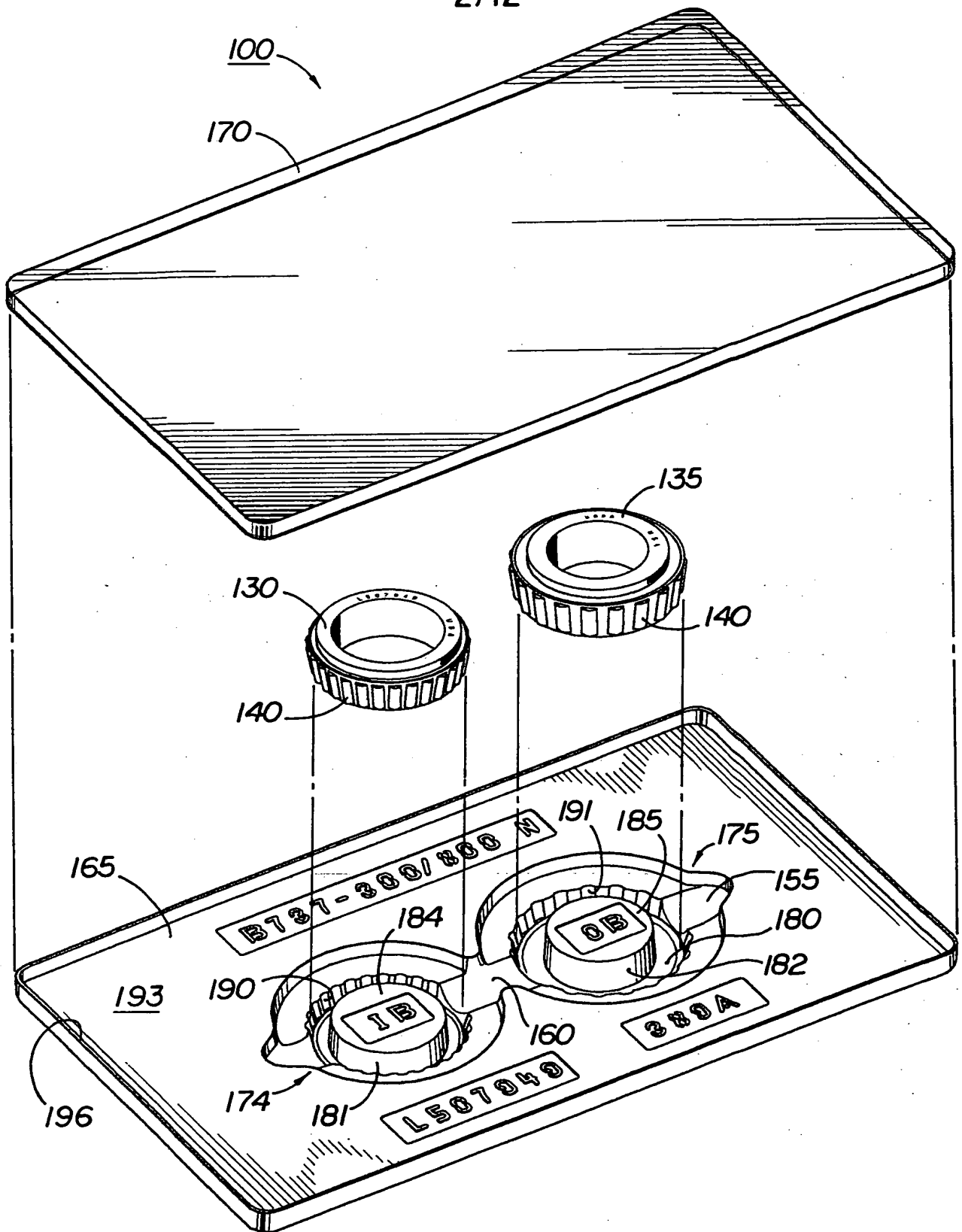
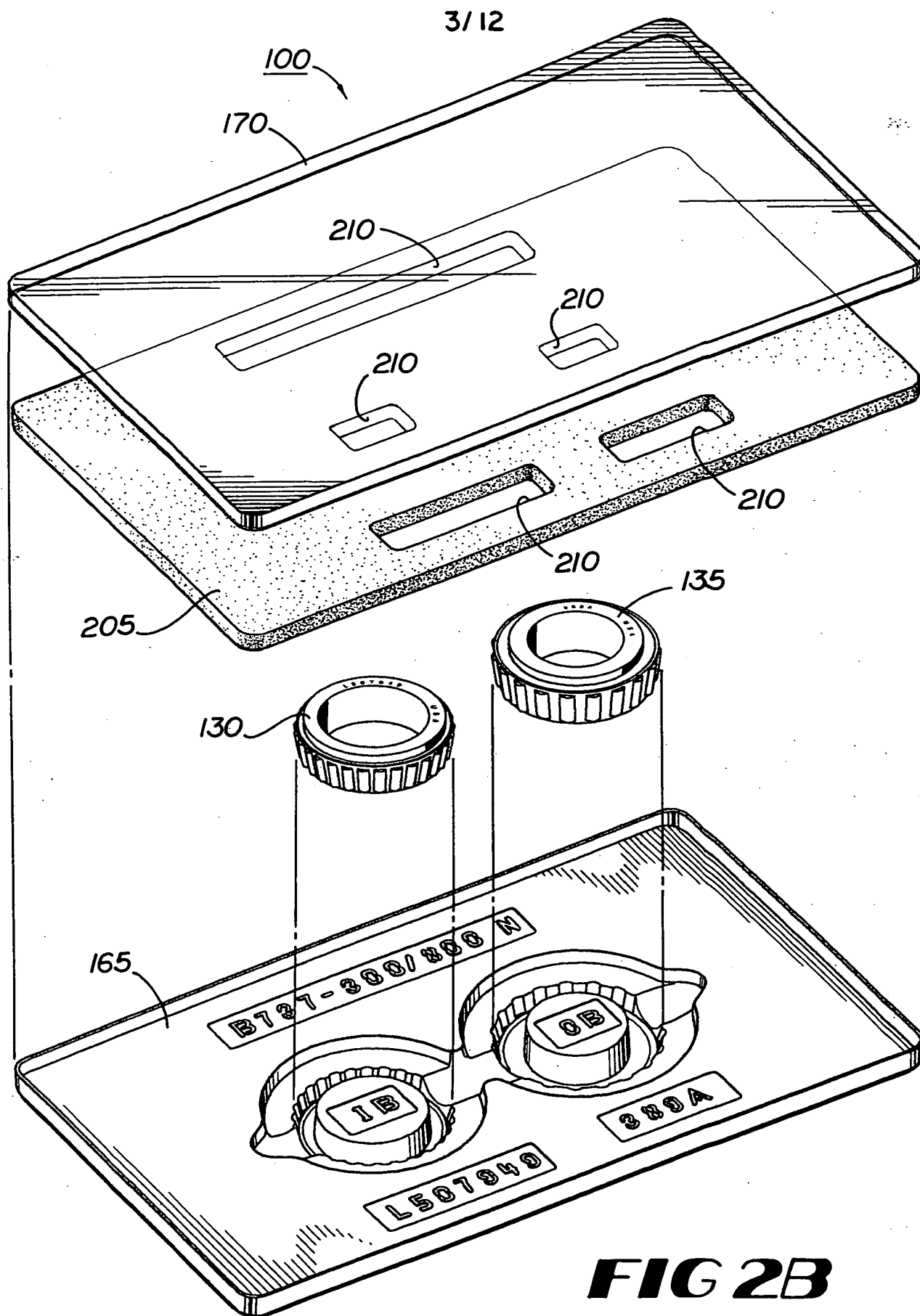


**FIG 1**

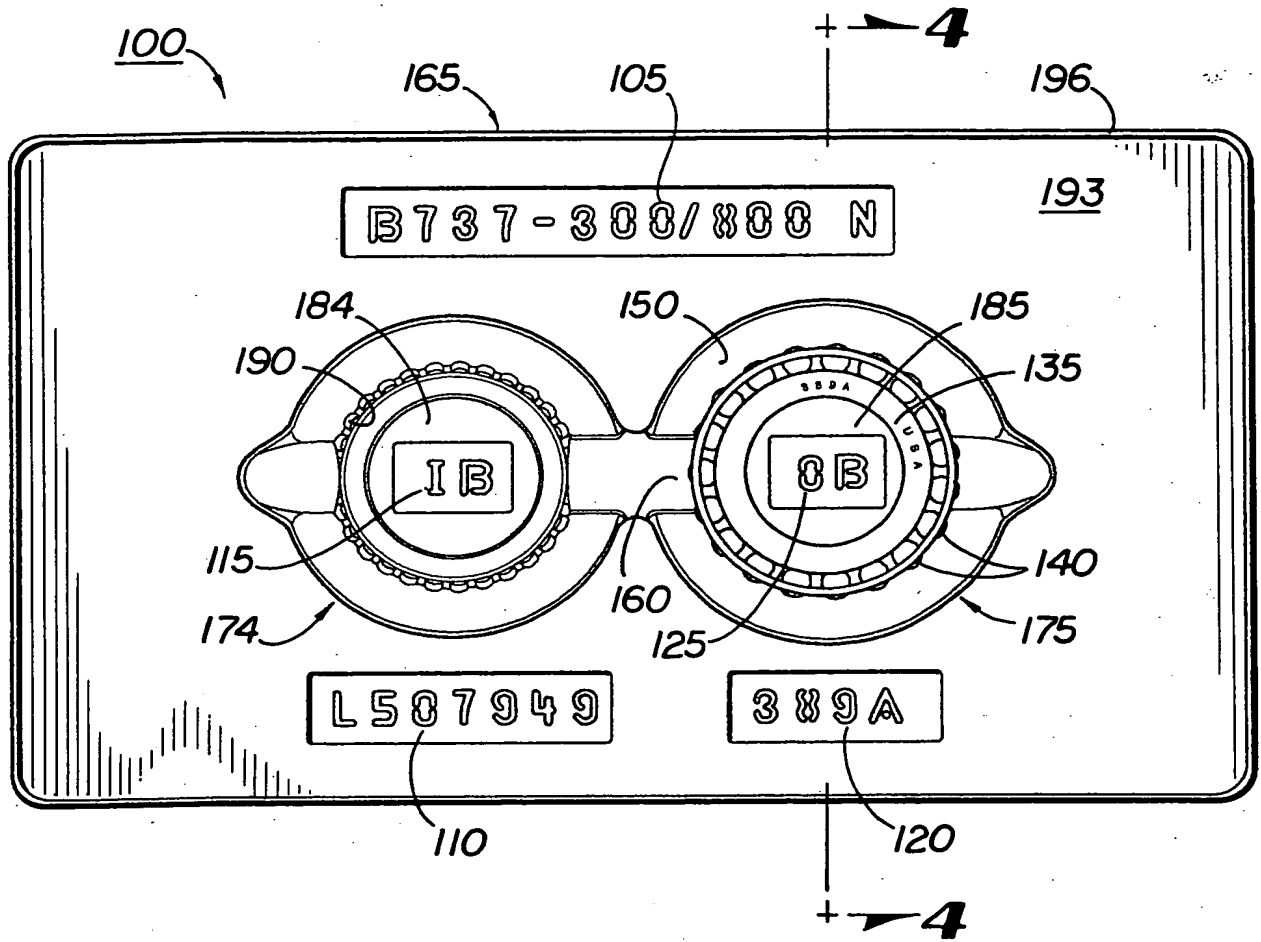
2/12



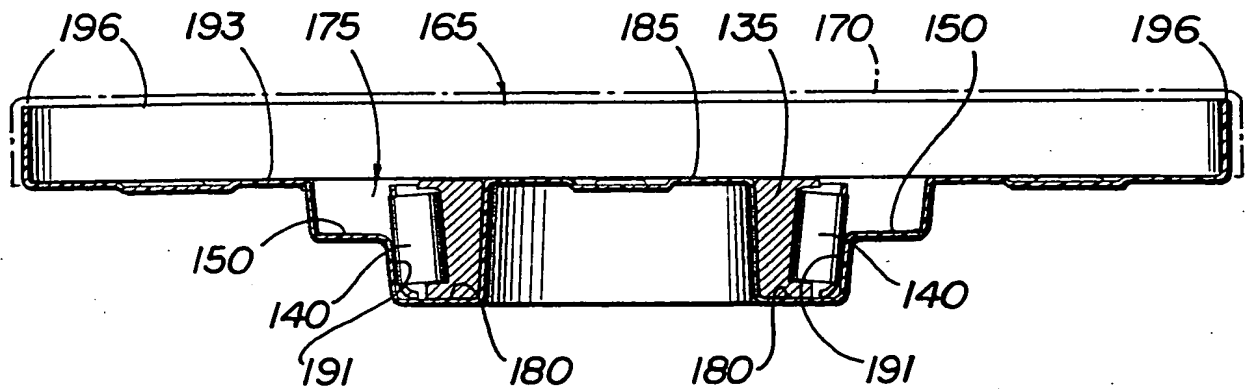
**FIG 2A**



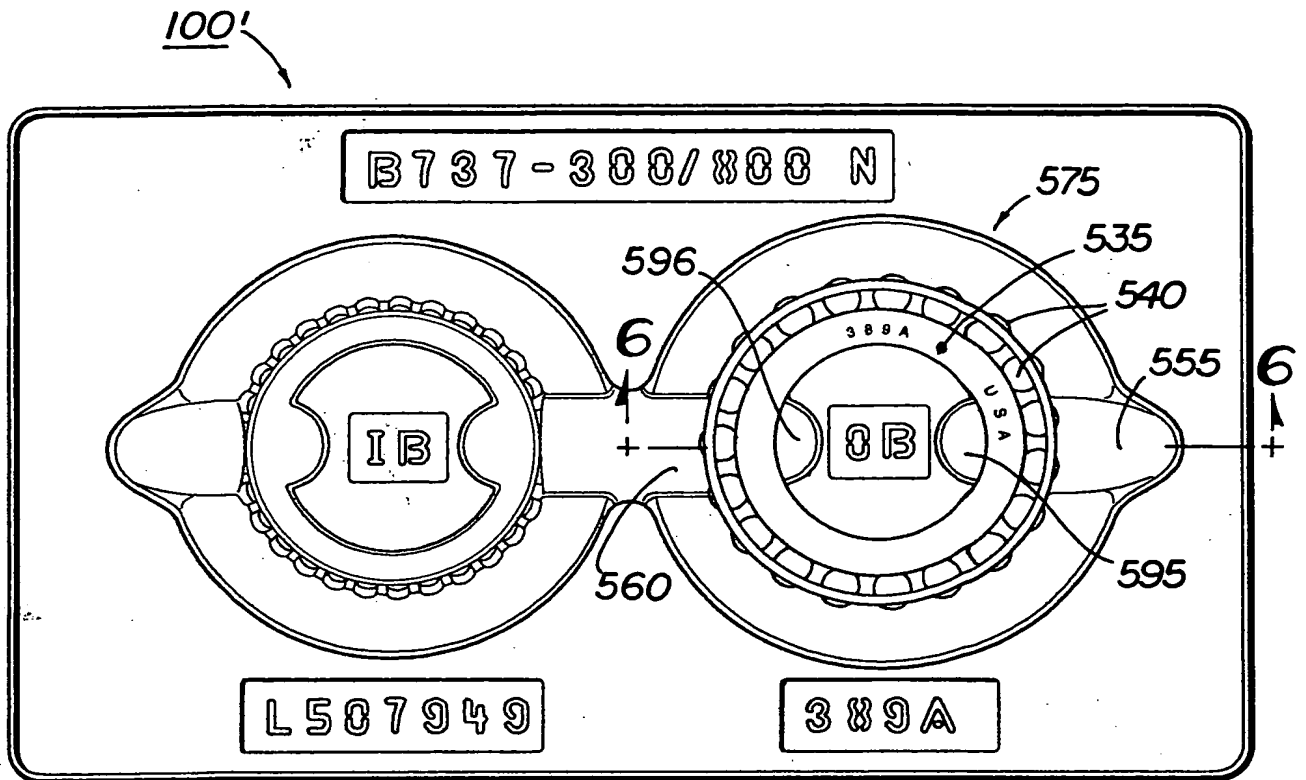
4/12



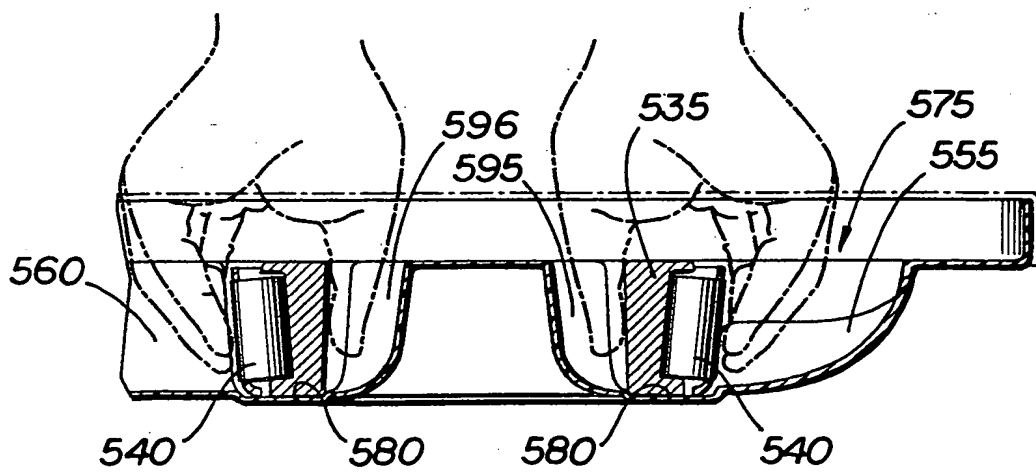
**FIG 3**



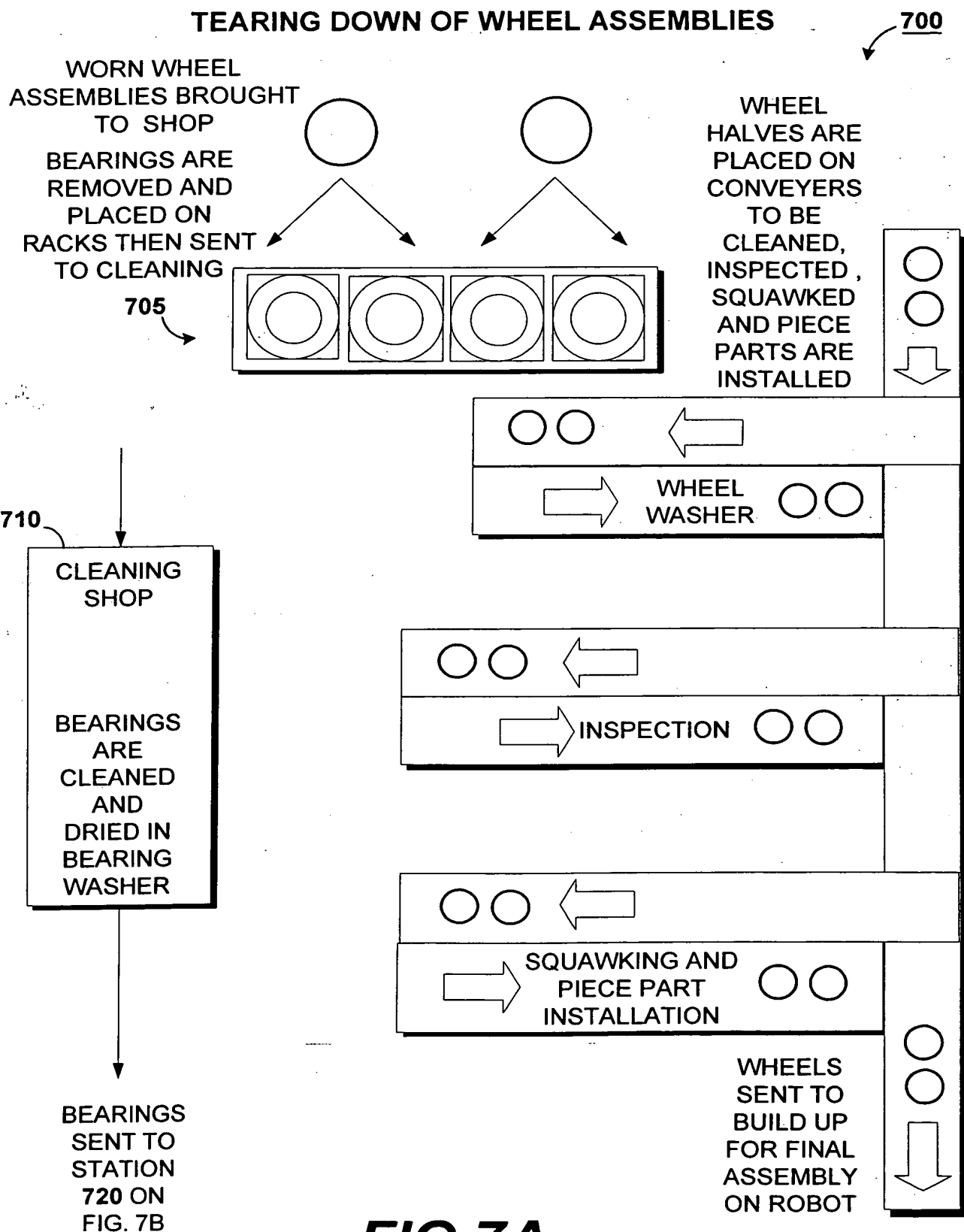
**FIG 4**



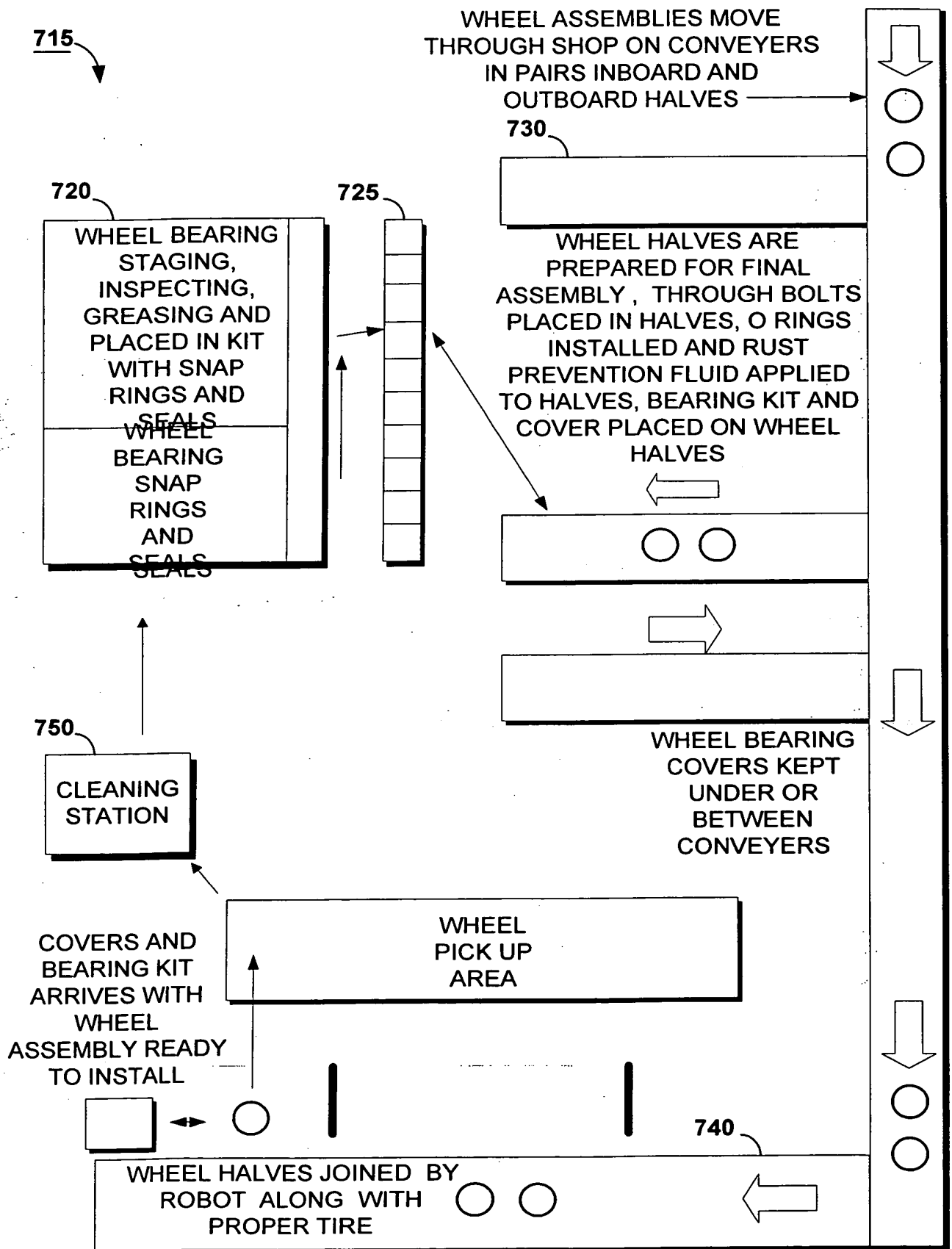
**FIG 5**



**FIG 6**



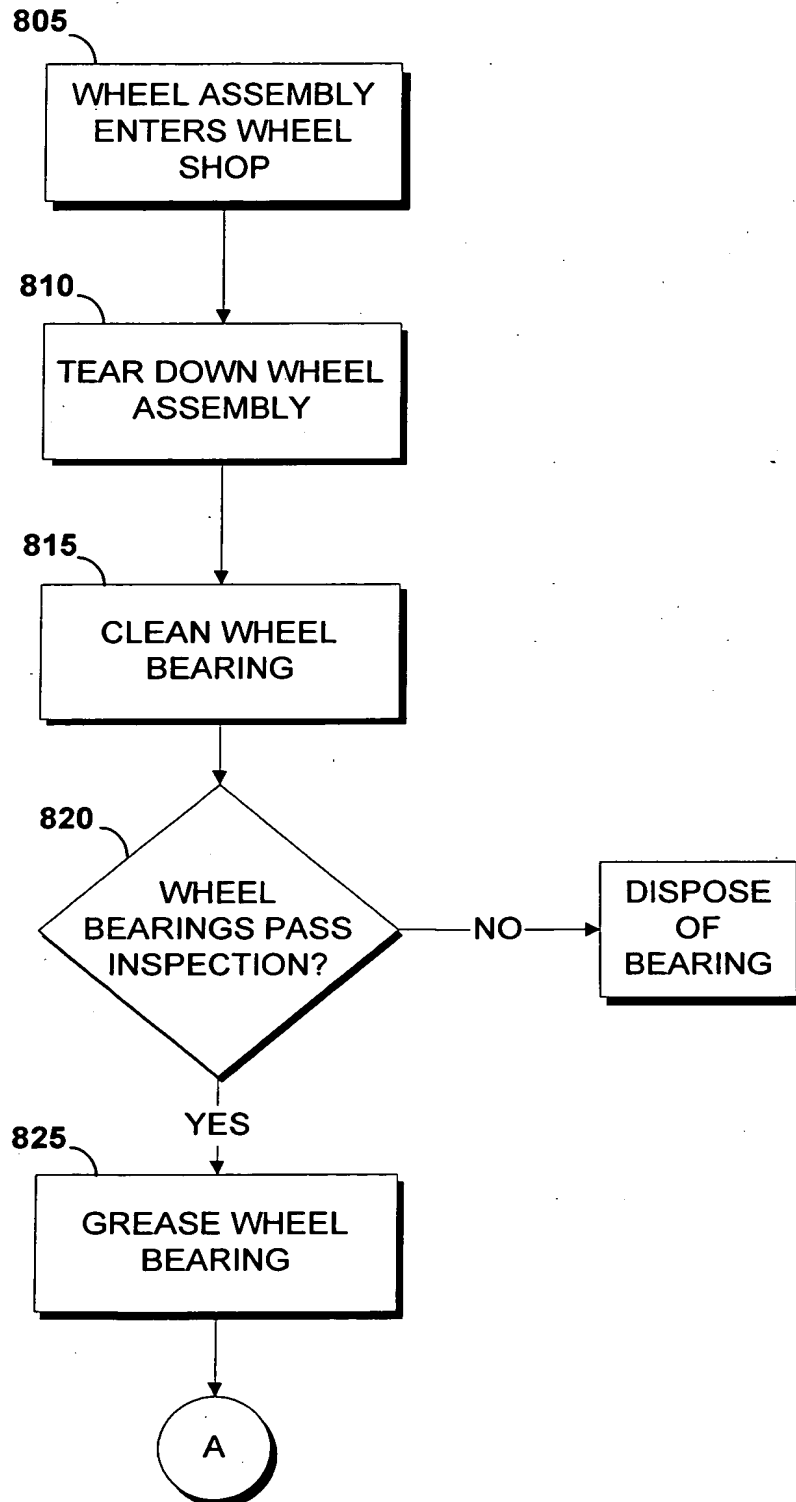
## CONSTRUCTING WHEEL ASSEMBLIES



**FIG 7B**

# RECYCLING USED WHEEL BEARINGS

800

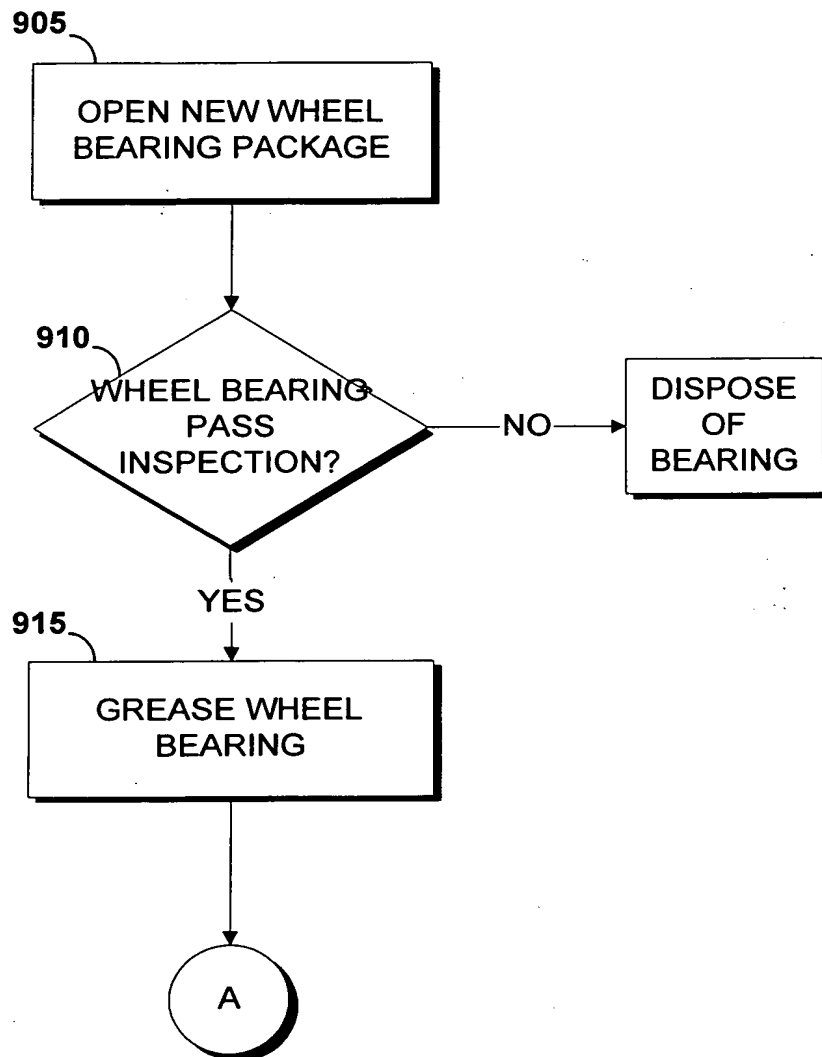


**FIG 8**



## INCORPORATING NEW WHEEL BEARINGS

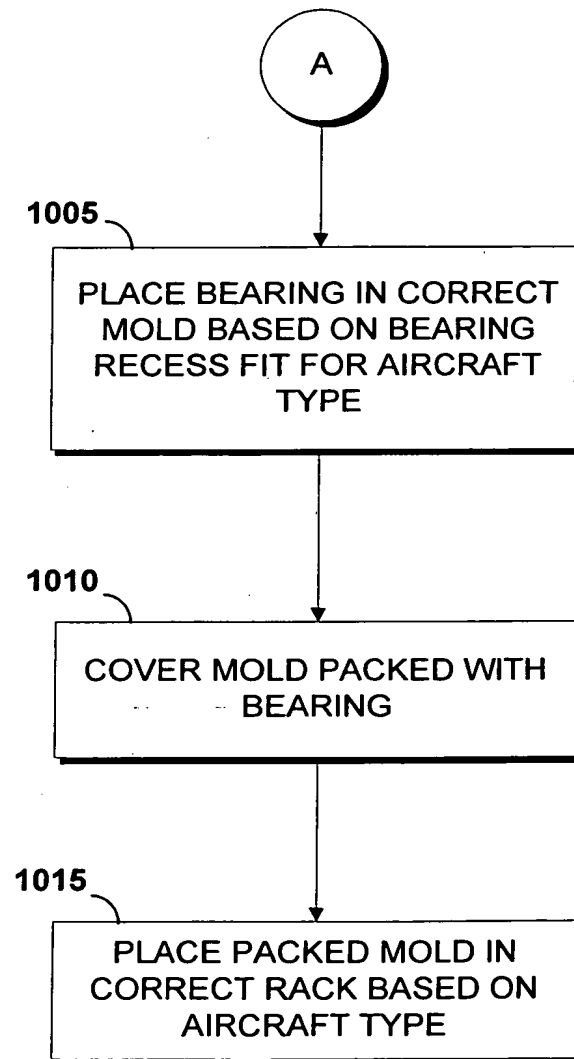
900



**FIG 9**

## PACKING WHEEL BEARINGS INTO MOLDS

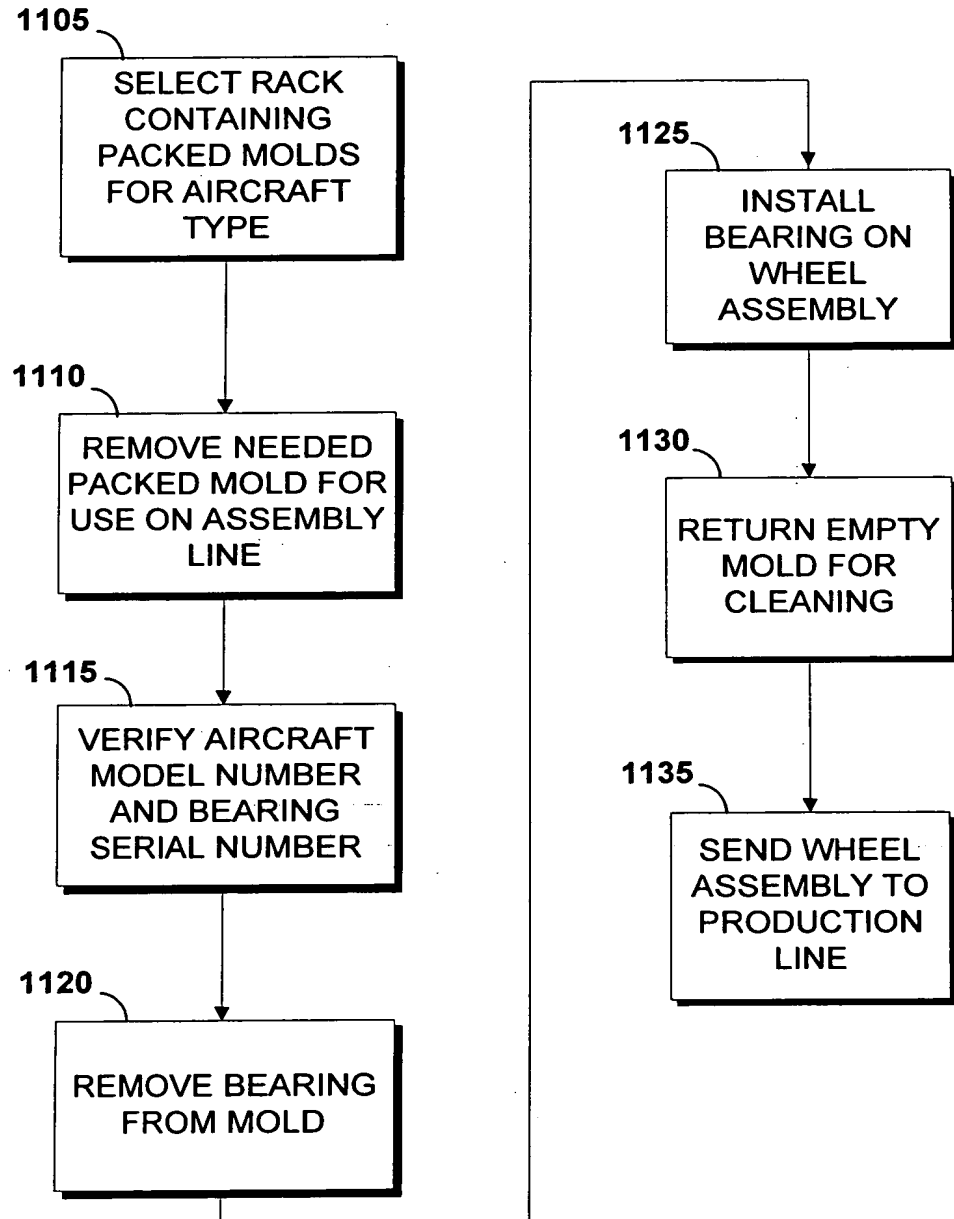
1000



**FIG 10**

## INSTALLING WHEEL BEARINGS

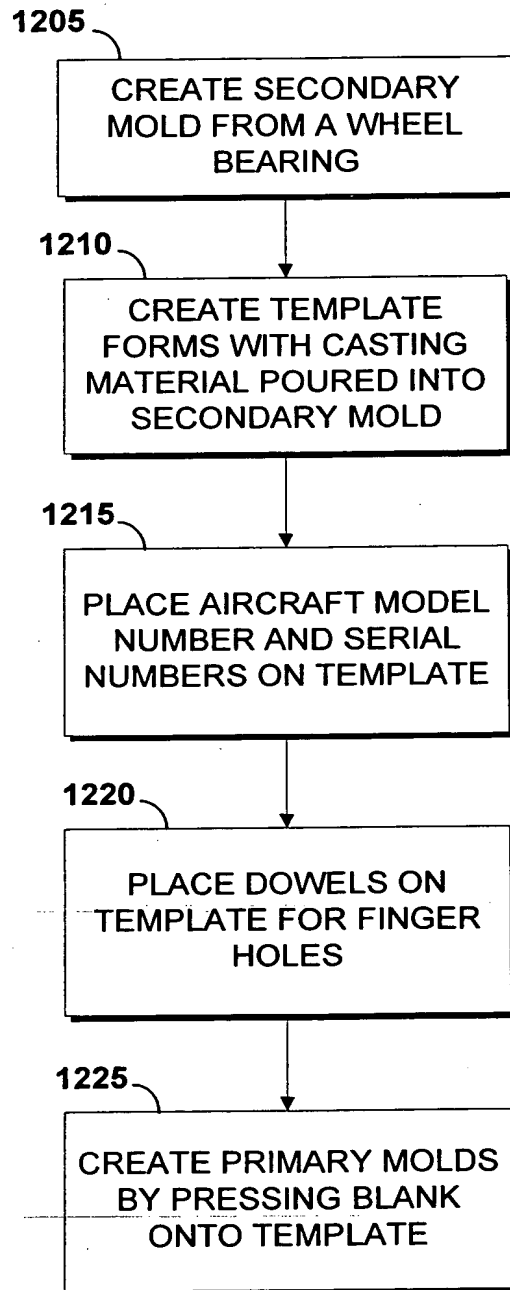
1100



**FIG 11**

## FORMING BEARING MOLDS

1200



**FIG 12**